

# COMPANY OVERVIEW

## *Australia's Premier Supplier of Industrial & Commercial Door Systems*

### PROFILE

Since its inception in 1966, Mirage Doors has evolved to become Australia's premier manufacturer of roller shutters, roller grilles, counterweight doors and specialised door systems.

The family owned business pioneered the design, manufacture and installation of roller shutters and roller grilles for retail and commercial premises. With the emergence of shopping centre malls in the 1970's, Mirage products have and continue to feature in the vast majority of retail developments throughout Australia.

Our continued presence in shopping centres has been complemented by the introduction of local and overseas specialist door systems such as Durus® traffic doors (USA), Robinson Truck Shutters (UK), Counterweight Doors, SD300 Folding Closures and imported sectional doors.

Combined with our extensive product range, Mirage Doors offers metropolitan and regional manufacturing capabilities and superior project management competencies.

### CORPORATE

In August 2008 Mirage Doors became part of the Steel-Line Group of companies. Steel-Line is an Australian owned and operated company who are market leaders in design, manufacturing, distribution and installation of an extensive range of steel, aluminium and timber garage doors (roller, sectional doors, tilt doors and remote control automatic door and gate operators.)

Steel-Line has been operating for more than 29 years across Australia, starting as a family business and has since grown to 30 national branches and independent dealers, with over 570 employees and in excess of 800 distribution outlets Australia wide. We also have global representation with a presence in the UK and the Middle East and the Asia / Pacific.

In April 2007, Steel-Line was acquired by the private equity firm Crescent Capital who aims to significantly increase the companies operations and market share over the next few years.



### GOING FORWARD

The Steel-Line Group's success is driven by a commitment to our customers and the passion of our employees. We are fortunate to have a large number of people who have been with the business since it started who are experts in their fields. This depth of experience and understanding of the products enables us to meet the individual needs of our customers throughout metropolitan and regional Australia.

Our belief is that product innovation is at the core of our success. Products such as Steel-Line's unique Decro® Door range offers home owners the look of timber with the strength of steel, at almost half the cost of true timber products.

Other innovations such as Steel-Line's "finger proof" sectional doors, Mirage's Folding Door systems and our group's insulated door products are testimony to our ability to design and manufacture traditional products relevant to contemporary market expectations. Special custom made doors are also available, allowing our customers to incorporate their own unique design elements such as cladding.

Our vision is to be recognised as the first choice for customers who are passionate about quality and value for money. We are seen in the marketplace as the company who cares about excellent customer service and delivers high quality products and after-sales service.

The Steel-Line Group will continue to evolve in order to become a single source for design, manufacture, installation and after-sales service of residential, commercial and industrial door systems throughout Australia.

Call 1800 465 599 or visit [www.miragedoors.com.au](http://www.miragedoors.com.au)



## PRODUCTS & SERVICES

Mirage Doors is pleased to enclose our current product catalogue for your library. Since our inception in 1966, Mirage has evolved to become the premier supplier of industrial & commercial door systems in Australia.

We have continued to design and develop product solutions for an ever - increasing diversity of applications such as:

- Shopfronts & Showrooms;
- Joinery (servery's, counters, bars, cabinets, doorways, passageways, entrances);
- Window protection;
- Car park entries;
- Warehouses & Factories;
- Aircraft hangars;
- Fire resistant openings;
- Cold & Food storage;
- Indoor / outdoor separation.

Mirage Doors are renowned for their high quality, reliability and durability. Whether it is for high wind compliance to Deemed to Comply regulations for the Darwin market, installation for acoustic or temperature control, high cycle applications in car parks, high aesthetic requirements in shopping centre and retail applications, high durability products in Loading Docks, wide hangar door openings, or for the humble storage shed, we have a product to fulfill your architectural, security and aesthetic requirements.



The majority of our products are available with electric operation and remote control options.

Products are typically customised to suit project - specific criteria. In particular, counterweight and sectional overhead doors are individually designed to suit architectural, ventilation, temperature control and / or aesthetic requirements.

## MANUFACTURING CAPABILITIES

Mirage Doors offers decentralised manufacturing facilities in Brisbane (head office), Cairns, Sydney (2), Melbourne and Perth. We are proud of our design and manufacturing capabilities, which produce effective product solutions for a wide variety of architectural applications.

## STAFF

Our company has in excess of 470 employees nationally. Our experienced staff is qualified to assist in all stages of the construction process - from design specifications through to estimating, negotiation to sale, project management / supervision of the installation and efficient after sales service.

We employ in - house engineers who provide a range of technical advice pertaining to wind load compliance, customised door design, springing capability and product performance. Whatever the requirement - we can provide accurate, timely and appropriate advice.

We welcome the opportunity to be part of your design process, and remain contactable to discuss any aspect of your project requirements as they relate to our scope of work.

## DISTRIBUTION

The Steel-Line Group of Companies offers a unique network of 26 branches, located in both metropolitan and regional centres throughout Australia.

Delivery is co-ordinated from our centralised head office manufacturing facilities at Darra in Brisbane.

The combination of Steel-line Doors and Mirage Doors in the one group provides a single manufacturer of a full range of residential, commercial and industrial door systems throughout Australia.

Our branches are supported by a growing number of resellers and distributors.

## ARCHITECTURAL SERVICES

Our website enables architects, designers and specifiers to download brochures, technical data sheets, drawings and written specifications. These are formatted in PDF and AutoCad formats to permit direct inclusion onto your project documents. Please look under "Technical & Spec's" on our website for full details.

# APPLICATIONS GUIDELINES

## FACTORIES & WAREHOUSES

- S100 Steel Roller Shutters
- Counterweight Doors
- Industrial Sectional Overhead Doors

## SHOPFRONT DOORS - MAJOR RETAIL TENANCIES

- Series 3 Aluminium Roller Shutters
- SD300 Folding Closures
- S100 Steel Roller Shutters
- Series 70 Aluminium Roller Grilles

## SHOPFRONT DOORS - MINOR RETAIL TENANCIES

- Clearline Polycarbonate Roller Shutters
- Security Roller Grilles
- Series 70 Aluminium Roller Grilles
- Series 1 Aluminium Roller Shutters
- Series 2 Aluminium Roller Shutters
- Series 3 Aluminium Roller Shutters
- SD300 Folding Closure, fitted with:
  - Glass;
  - Polycarbonate;
  - Vertical Bar Grilles;
  - Perforated sheeting.
- SD200 Folding Closures, fitted with
  - Polycarbonate.

## SHOWROOMS

- Counterweight Doors
- S100 Steel Roller Shutters
- Sectional Overhead Doors (acrylic)

## CAR PARK ENTRIES

- S100 or S75 Steel Roller Shutters:
  - Spring drums;
  - Springless drums for high cycle
- Counterweight Doors (low or high cycle)
- Sectional Overhead Doors (low - medium cycle):
  - Amplimesh
  - Bar Panel
  - Aluminium Checker Plate
  - Louvre Panels
  - Alucobond or Symonite
  - Fibreglass
  - Timber
  - Combinations of the above
  - Nominated cladding types
- Sliding Gates (high cycle)
- Swing Gates (high cycle)

## FIRE HOSE REEL CABINETS

- Series 35 Aluminium Roller Shutters

## ACOUSTIC / INSULATED DOORS

- Thermotek Insulated Sectional Doors
- Thermotek Insulated Roller Shutters

## STORE ROOMS

- S100 Steel Roller Shutters
- Clearline Polycarbonate Roller Shutter
- Security Roller Grille
- Series 1 Aluminium Roller Shutter
- Series 2 Aluminium Roller Shutter
- Series 3 Aluminium Roller Shutter
- Series 35 Aluminium Roller Shutters
- Series A & Series AA Roller Doors
- Tilt Panel Doors

## RESIDENTIAL GARAGE DOORS

- Series A & Series AA Roller Doors
- Sectional Overhead Doors:
  - Heritage
  - Slimline
  - Ranch
  - Decro
  - Glacier
  - Acrylic panel
  - Timber battens
  - Western Red Cedar VJ or Shiplap
- Tilt Panel Doors

## LIGHT INDUSTRIAL BUILDINGS & SHEDS

- Series B Roller Doors
- Series C Roller Doors

## TRAFFIC DOORS

- Durus Traffic Doors

## FIRE RESISTANT PRODUCTS

- S100 Fire Resistant Roller Shutters

## AIRCRAFT HANGAR DOORS

- Series 3000 Bifold Counterweight Doors
- S100 Steel Roller Shutters

## TRUCK SHUTTERS

- Series 34 Aluminium Roller Shutters
- Series 57 Aluminium Roller Shutters

# CUSTOM DESIGN SERVICE

Mirage Doors can custom design a door to specifically meet your unique requirements.

Call us today on **1800 465 599** for an obligation free consultation.

## Product Range & Applications

The following chart is a summary of our current product range, recommended applications and available options. Please refer to our product catalogue for full details,

PRODUCT GROUP & TYPE	MAXIMUM SIZE (W x H)	RECOMMENDED APPLICATIONS	OPTIONS Motorised	OPTIONS Remote Control	OPTIONS High Use	OPTIONS External Use
<b>Roller Grilles</b>						
Security Aluminium	3500x2700 (9m <sup>2</sup> overall)	2, 3, 10, 11, 12	No	No	No	No
Series 70 Aluminium	8000x4500	3, 12	3 phase / single	Yes	No	Yes
<b>Aluminium Roller Shutters</b>						
Clearline	*3500x2700 (9m <sup>2</sup> overall)	10, 11, 12	240v pre - wired	No	No	Yes
Series 35	*2400x2250	5, 10, 11, 12	240v pre - wired	No	No	Yes
Series 1	*3500x2100 (8.1m <sup>2</sup> overall)	10, 11, 12	240v pre - wired	No	No	Yes
Series 2	*3500x2100 (8.1m <sup>2</sup> overall)	10, 11, 12	240v pre - wired	No	No	Yes
Series 3	10000x4500	2, 3, 7, 12	3 phase / single			Yes
<b>Steel Roller Shutters</b>						
S100x0.8mm	6000x6000	1, 4, 9	3 phase / single	Yes	Yes	Yes
S100x1.0mm	10000x8000	1,4,9	3 phase / single	Yes	Yes	Yes
S100 Fire Resistant-Stand	2400x2200	1, 2, 3, 4, 6	3 phase / single	Yes	No	Yes
S100 Fire Resistant-Non Stand	8000x7000 (To a max of 36m <sup>2</sup> overall curtain size)	1, 2, 3, 4, 6	3 phase / single	Yes	No	Yes
<b>Glazed Door System</b>						
SD200 Folding Closure	4000mm high	8, 12	No	No	No	Yes
SD300 Folding Closure	4000mm high	8, 12	No	No	No	Yes
Fiesta Folding Doors	3000mm high	8, 12	No	No	No	Yes
<b>Counterweight Door System</b>						
Series 1000 Single Leaf part projection	7000x5000	1, 2, 4, 7, 8, 9, 16	3 phase / single	Yes	Yes	Yes
Series 1500 Single Leaf fully recessed	7000x5000	1, 2, 4, 7, 8, 9, 16	3 phase / single	Yes	Yes	Yes
Series 2000 Hingeaway (unequal leaf)	7000x5000	1, 2, 4, 7, 8, 9, 16	3 phase / single	Yes	Yes	Yes
Series 3000 Bifold	30000x15000	1, 2, 4, 7, 8, 9, 13, 16	3 phase / single	Yes	Yes	Yes
Series 5000 Vertical Lift	20000x6000	1, 2, 4, 7, 8, 9, 13, 16	3 phase / single	Yes	Yes	Yes
<b>Traffic Doors</b>						
Durus Swing Doors	Consult with manufacturer	14	No	No	No	No
<b>Truck Shutters</b>						
Robinson Series 34	2000x1900	15	No	No	No	Yes
Robinson Series 57	2500x2650	15	No	No	No	Yes
<b>Gates</b>						
Swing Gates	Consult with manufacturer	1, 4, 8, 16	3 phase / single	Yes	Yes	Yes
Sliding Gates	Consult with manufacturer	1, 4, 8, 13, 16	3 phase / single	Yes	Yes	Yes

\*Diameters: maximum m<sup>2</sup> when manually updated by hand

### Application Legend:

- |                             |                               |                                   |  |
|-----------------------------|-------------------------------|-----------------------------------|--|
| 1 - Car Park Entries        | 2 - Corridors / Wall Dividers | 3 - Corrosive Environments        | 4 - Factories / Warehouses                   |
| 5 - Fire Hose Reel Cabinets | 6 - Fire Rated Openings       | 7 - Private Garages               | 8 - Indoor / Outdoor Separation              |
| 9 - Loading Docks           | 10 - Reception Counters       | 11 - Serveries                    | 12 - Shopfronts                              |
| 13 - Aircraft Hangars       | 14 - Traffic Swing Doors      | 15 - Truck / Motor Vehicle Bodies | 16 - Correctional Centre High Security Doors |

**Disclaimer:** Products shown in this brochure are generally manufactured by Mirage Industries, but some products are occasionally sourced from other manufacturers. Accordingly, this photo selection is indicative of product availability at the time of printing. Mirage Industries Pty Ltd has a program of continuous product development and reserves the right to change specifications and suppliers at any time without notice.

# PROJECT REFERENCE

## SHOPPING CENTRES

- Westfield centres nationally, incl.:
  - Bondi Junction NSW;
  - Burwood NSW;
  - Northlakes QLD;
  - Chermshire QLD;
  - Chadstone VIC;
  - Fountaingate VIC;
  - Marion SA;
  - Floreat Forum WA.
- Centro centres nationally
- Robina Town Centre Gold Coast
- Macarthur Central Shopping Centre Qld
- McConaghy Developments Qld & NSW
- Mitchell Centre Darwin
- Willows Shopping Centre Townsville
- Ipswich Riverlinks QLD
- Aldi Distribution Centres:
  - Minchinbury NSW
  - Derrimut VIC
  - Yatala Qld
- Woolworths Head Office Bella Vista NSW

## SPORTING FACILITIES

- Suncorp Stadium Brisbane
- Gabba Cricket Ground Brisbane
- Skilled Stadium Robina Gold Coast
- Carrara AFL Stadium Gold Coast
- Dairy Farmers Stadium Townsville
- Acer Arena Homebush NSW
- Sydney Football Stadium
- Docklands Stadium Melbourne
- MCG Southern Stand
- Aussie Stadium Moore Park NSW
- Newcastle Jockey Club Ext.
- Melbourne Aquatic Centre
- Melville Aquatic Centre WA

## COMMUNITY FACILITIES

- Federation Square Melbourne
- Gold Coast Convention Centre
- Cairns Convention Centre
- Channel 7 Studios Docklands Vic.
- Cairns Convention Centre
- Rockhampton Convention Centre
- Mackay Convention Centre
- "Riverways" Thuringowa Townsville
- Perth Convention Centre
- Mackay Air / Sea Rescue Hangar
- La Perouse Air / Sea Rescue Hangar
- Crown Casino Southbank Melbourne
- Qantas Tullamarine Airport VIC.

## MULTIPLE DWELLING PROJECTS

- "Soul" Surfers Paradise
- "Ephraim Island" Stages 1 – 4 Gold Coast
- "Tennyson Reach" – Qld. Tennis Centre
- "Cutters Landing" Newstead Qld
- "Waterfront" Newstead
- "Salt" Resort Kingscliff NSW

## DEFENCE FORCE FACILITIES

- Robertson Barracks Darwin
- Lavarack Barracks Townsville (various)
- RAAF Townsville
- HMAS Albatross Nowra NSW
- Enoggera Army Barracks Brisbane
- RAAF Oakey Army Aviation
- RAAF Amberley (various) Qld
- Kokoda Barracks Canungra Qld

## CORRECTIONAL CENTRES

- Lotus Glen Correctional Centre Cairns
- Townsville Womens Correctional Centre
- Capricornia Correctional Centre Rockhampton
- Woodford Correctional Centre
- Brisbane Mens Correctional Centre
- Brisbane Womens Correctional Centre
- John Oxley Youth Detention Centre Wacol
- Numinbah Valley Correctional Centre
- Mid North Coast Correctional Centre
- John Moroney Correctional Centre
- Goulburn Correctional Centre
- Risdon Correctional Centre Hobart
- Gatton Correctional Centre Qld

## INFRASTRUCTURE PROJECTS

- Boggo Rd Ecosciences Precinct Qld
- Anglo Coal Emerald Qld
- Glendell Mine Hunter Valley NSW
- Tarong Coal Station Qld
- Brisbane Magistrates Court
- Epping to Chatswood Railway Link NSW
- Brisbane Magistrates Court
- Townsville Sugar Terminal
- Townsville Railway Station
- Lucas Heights ANSTO Project NSW
- Clem 7 Tunnel Brisbane

## EDUCATIONAL FACILITIES

- BER Schools Roll Out (All States)
- Rose Bay Secondary College Sydney
- Union College UQ St. Lucia QLD
- UQ Gatton QLD
- Melbourne University
- Monash University Melbourne
- Woollongong TAFE
- St Josephs The Strand Townsville
- James Cook University Townsville

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 **MIRAGE**  
**DOORS**

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